

85331

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|--|--|--|----------|-----|--|--|--|
| 85331A/47  | 102                                      | KIEN = 22.07.76<br>*SU-587-123   | 142-G2). | 230 |  |  |  |
| KIEV ENG CONS INST   | 22.07.76-SU-389734 (05.01.78) C04b-15/08 | Mlxt. for the mfr. of bricks - contg. dehydrated clay, hydrated nepheline sludge and granulated nepheline sludge |          |     |  |  |  |
| Mixture for the mfr. of building bricks contains (in wt. %): dehydrated clay (I) 5-40, hydrated nepheline sludge (II) 30-80 and nepheline sludge of specified coarseness (mod. 1.5-2.5) (III) the rest. The clay (I) is obt'd. by heating to 500-800°C and (II) is obt'd. by grinding with water at the solid: water ratio of 3:0.5, and steaming or autoclaving. Semi-dry pressing under 150-400 kg/cm <sup>2</sup> yields bricks which require no further firing or autoclaving. |  |  |          |     |  |  |  |
| <u>EXAMPLE</u>   |  |  |          |     |  |  |  |
| A typical mlt. contg. (in wt. %): (I) 5, (II) 80 and (III) 15, gave bricks with compressive strength of 102 kg/cm <sup>2</sup> at once after forming, the strength increasing after 28 days in air (water) to 205(208) kg/cm <sup>2</sup> . The bricks withstand 35 freezing cycles. (2pp124)  |  |  |          |     |  |  |  |

SU-587123